

4
How Coffee Became
One of the World's
Favorite Drinks

10
Everything You'll Need
to Know About Coffee

22
The Plant That
Changed the World

26
ITALY: Home of
Espresso, the World-
Changing Coffee

34
Caffè Espresso
Espresso Coffee

38
Caffè con la moka
Coffee Made with the moka Pot

40
Bicerin
*Espresso with Hot
Chocolate and Cream*

42
Coffee Culture and
Ceremony in ETHIOPIA

48
Buna
Coffee

52
Buna Qalaa
*Coffee Cooked in
Spiced Butter*

56
From Kilimanjaro to
Peaberries in TANZANIA

62
Kahawa
Spiced Coffee

64
YEMEN: A Devotional
Drink Conquers
the World

68
Qishr
Husk Coffee

70
Ceremony and
Generosity in the
ARABIAN PENINSULA

76
قهوة سعودية
Gulf Coffee

78
قهوة سادة
*Unsweetened
Arabic Coffee*

80
Community and
Subterfuge in TURKEY's
Coffeehouses

88
Türk Kahvesi
Turkish Coffee

90
Smuggled Beans and
Monsoon Winds in INDIA

98
Filter Kaapi
Filter Coffee

100
Chukku Kaapi
Ginger Coffee

102
Cold Coffee

104
INDONESIA:
Cultivation and
Creativity in Java's
Spiritual Home

112
Kopi Rarobang
Ginger and Nut Coffee

114
Bajigur
Spiced Coconut Milk

116
Es Kopi Apulkat
Iced Avocado Coffee

118
Kopi Serai
Lemongrass Coffee

120
SPAIN: Coffee's
Stepping Stone
to the New World

128
Carajillo
Coffee with Brandy

130
Cremat
Spiced Coffee and Rum

132
Café Leche y Leche
Condensed Milk Cortado

134
THE CARIBBEAN:
Coffee, Rum, and
Revolution

142
Esencia de Café
Coffee Essence

144
Cafécito
Cuban Coffee

146
Caffeine's
Highs and Lows
in BRAZIL

154
Cafézinho
Small Black Coffee

156
Fincas, Family
Farms, and
Niche Markets
in MEXICO

164
Coffee Liqueur
Coffee Cocktail

166
Café de Olla
Cinnamon Coffee

168
From Volcanoes
to Vanilla Plantations
in POLYNESIA

174
Coconut
Vanilla Coffee

176
Kodawari,
Kissaten, and
Coffee Culture
in JAPAN

186
ネルドリップ
Nel Drip

190
コーヒースイフォン
Coffee Siphon

192
コーヒーゼリー
Coffee Jelly

194
アイスコーヒー
Iced Coffee

196
Boom, Bust, and
a Robust Coffee
Culture in VIETNAM

202
Cà Phê Sữa
Milk Coffee

204
Cà Phê Trứng
Egg Coffee

206
Cà Phê Cốt Dừa
Coconut Coffee

208
Cà Phê Sữa Chua
Yogurt Coffee

210
A Confluence
of Flavor in
SINGAPORE

218
Kopi
Coffee

220
Kopi Gu You
Butter Coffee

222
From Gunboat
Diplomacy to Instant
Success in KOREA

232
달고나 커피
Dalgona Coffee

234
모닝 커피
Morning Coffee

236
Subsistence and
Resistance in
THE NORDICS

248
Vuostagáffe
Cheese Coffee

252
Kalaallit Kaffiat
Greenlandic Coffee

254
Glossary

258
Sources
and Further
Readings

262
Picture Credits

263
Experts

264
Imprint